












【 Recommended parameters for common materials 】

E=Engrave / C=Cut / LM=Laser Module

Picture	Materials		LM	Power%	Speed%	Repeats
	Anodized Aluminum	E	LC50	90	10	1
			LC35	100	10	1
	Glass	E	LC50	70	10	1
			LC35	X		
	Ceramic	E	LC50	90	10	1
			LC35	100	10	1
	Shale	E	LC50	80	20	1
			LC35	90	20	1

	Concrete	E	LC50	100	15	1
			LC35	100	10	1
	Powder Coated Aluminum	E	LC50	90	6	1
			LC35	100	6	1
	Stainless Steel	E	LC50	100	2	1
			LC35	X		
	Wood	E	LC50	40	25	1
			LC35	50	25	1

	Mother-of-pearl Shell	E	LC50	90	6	1
			LC35	100	6	1
	Banana/ Lemon	E	LC50	80	10	1
			LC35	90	10	1
	0.5mm Paper	E	LC50	40	15	1
			LC35	50	15	1
		C	LC50	100	8	1
			LC35	100	5	1
	3mm Cypress	E	LC50	40	25	1
			LC35	50	25	1
		C	LC50	100	5	8
			LC35	100	5	10

	1mm Fabric	E	LC50	30	15	1
			LC35	40	15	1
		C	LC50	100	10	1
			LC35	100	5	2
	1mm Leather	E	LC50	40	15	1
			LC35	50	15	1
		C	LC50	100	10	4
			LC35	100	5	5
	3mm Acrylic	E	LC50	40	20	1
			LC35	50	20	1
		C	LC50	100	4	7
			LC35	100	3	8
	2mm Plywood	E	LC50	40	25	1
			LC35	50	25	1
		C	LC50	100	5	4
			LC35	100	5	6